

Husky™ 3300e Electric-Operated Diaphragm Pump

3A7036G
EN

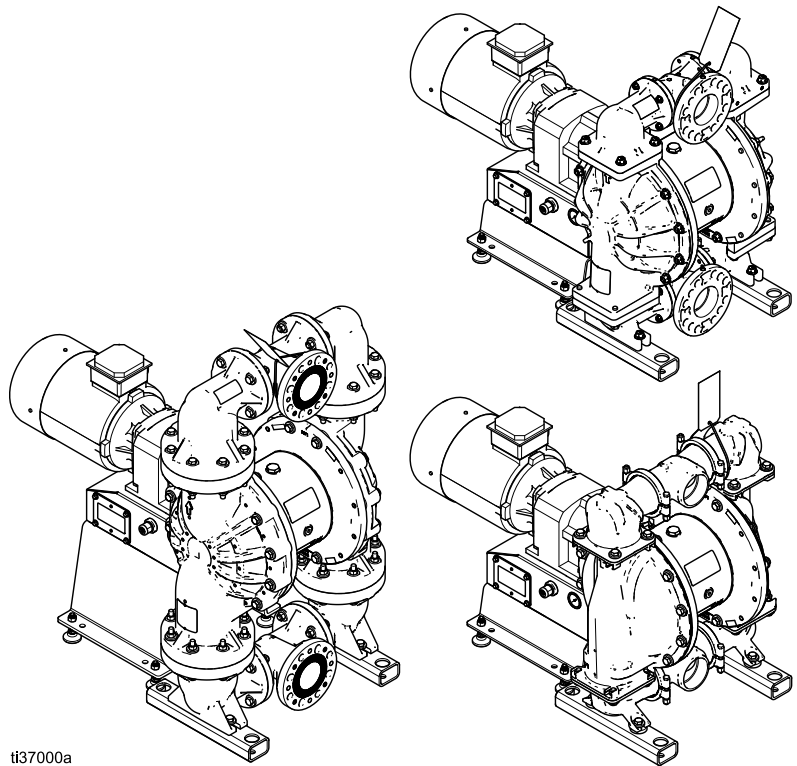
3-Inch pumps with electric drive for fluid transfer applications. Not approved for use in explosive atmospheres or hazardous (classified) locations unless otherwise stated. For professional use only.



Important Safety Instructions

Read all warnings and instructions in this manual and in your Repair/Parts manual. **Save all instructions.**

*Maximum Working Pressure: 80 psi
(0.55 MPa, 5.5 bar)*



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Related Manuals

Manual Number	Title
3A7037	Husky™ 3300e Electric-Operated Diaphragm Pump, Repair/Parts

Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual or on warning labels, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

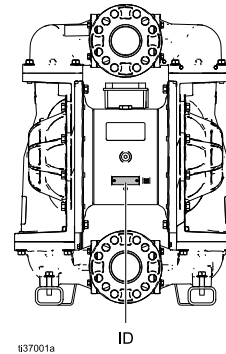
 DANGER	
	SEVERE ELECTRIC SHOCK HAZARD This equipment can be powered by more than 240 V. Contact with this voltage will cause death or serious injury. • Turn off and disconnect power at main switch before disconnecting any cables and before servicing equipment. • This equipment must be grounded. Connect only to grounded power source. • All electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.
 WARNING	
    	FIRE AND EXPLOSION HAZARD Flammable fumes, such as solvent and paint fumes, in work area can ignite or explode. Paint or solvent flowing through the equipment can cause static sparking. To help prevent fire and explosion: • Use equipment only in well ventilated area. • Eliminate all ignition sources; such as pilot lights, cigarettes, portable electric lamps, and plastic drop cloths (potential static arc). • Ground all equipment in the work area. See Grounding instructions. • Keep work area free of debris, including solvent, rags and gasoline. • Do not plug or unplug power cords, or turn power or light switches on or off when flammable fumes are present. • Use only grounded hoses. • Stop operation immediately if static sparking occurs or you feel a shock. Do not use equipment until you identify and correct the problem. • Keep a working fire extinguisher in the work area. Static charge may build up on plastic parts during cleaning and could discharge and ignite flammable vapors. To help prevent fire and explosion: • Clean plastic parts only in well ventilated area. • Do not clean with a dry cloth. • Do not operate electrostatic guns in equipment work area.

 WARNING	
  	PRESSURIZED EQUIPMENT HAZARD Fluid from the equipment, leaks, or ruptured components can splash in the eyes or on skin and cause serious injury. • Follow the Pressure Relief Procedure when you stop spraying/dispensing and before cleaning, checking, or servicing equipment. • Tighten all fluid connections before operating the equipment. • Check hoses, tubes, and couplings daily. Replace worn or damaged parts immediately.
 	EQUIPMENT MISUSE HAZARD Misuse can cause death or serious injury. • Do not operate the unit when fatigued or under the influence of drugs or alcohol. • Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See Technical Data in all equipment manuals. • Use fluids and solvents that are compatible with equipment wetted parts. See Technical Data in all equipment manuals. Read fluid and solvent manufacturer's warnings. For complete information about your material, request Safety Data Sheet (SDS) from distributor or retailer. • Turn off all equipment and follow the Pressure Relief Procedure when equipment is not in use. • Check equipment daily. Repair or replace worn or damaged parts immediately with genuine manufacturer's replacement parts only. • Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards. • Make sure all equipment is rated and approved for the environment in which you are using it. • Use equipment only for its intended purpose. Call your distributor for information. • Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces. • Do not kink or over bend hoses or use hoses to pull equipment. • Keep children and animals away from work area. • Comply with all applicable safety regulations.
	PRESSURIZED ALUMINUM PARTS HAZARD Use of fluids that are incompatible with aluminum in pressurized equipment can cause serious chemical reaction and equipment rupture. Failure to follow this warning can result in death, serious injury, or property damage. • Do not use 1,1,1-trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluids containing such solvents. • Do not use chlorine bleach. • Many other fluids may contain chemicals that can react with aluminum. Contact your material supplier for compatibility.

 WARNING	
  	THERMAL EXPANSION HAZARD Fluids subjected to heat in confined spaces, including hoses, can create a rapid rise in pressure due to the thermal expansion. Over-pressurization can result in equipment rupture and serious injury. • Open a valve to relieve the fluid expansion during heating. • Replace hoses proactively at regular intervals based on your operating conditions.
 	PLASTIC PARTS CLEANING SOLVENT HAZARD Many solvents can degrade plastic parts and cause them to fail, which could cause serious injury or property damage. • Use only compatible water-based solvents to clean plastic structural or pressure-containing parts. • See Technical Data in this and all other equipment instruction manuals. Read fluid and solvent manufacturer's Safety Data Sheet (SDS) and recommendations.
	TOXIC FLUID OR FUMES HAZARD Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled, or swallowed. • Read Safety Data Sheet (SDS) to know the specific hazards of the fluids you are using. • Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.
	BURN HAZARD Equipment surfaces and fluid that's heated can become very hot during operation. To avoid severe burns: • Do not touch hot fluid or equipment.
	PERSONAL PROTECTIVE EQUIPMENT Wear appropriate protective equipment when in the work area to help prevent serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns. This protective equipment includes but is not limited to: • Protective eyewear, and hearing protection. • Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturer.

Configuration Number Matrix

Check the identification plate (ID) for the Configuration Number of your pump. Use the following matrix to define the components of your pump.



Sample Configuration Number: **3300A-EA04AA1TPTPTP- -**

3300	A	E	A	04	A	A1	TP	TP	TP	- -
Pump Model	Wetted Section Material	Drive	Center Section Material	Gear Box and Compressor	Motor	Fluid Covers and Manifolds	Seats	Balls	Diaphragms	Manifold O-Rings

NOTE: Some combinations are not possible. Please refer to [Ordering Information, page 8](#).

Pump	Wetted Section Material		Drive Type		Center Section Material		Gearbox and Compressor		Motor	
3300	A	Aluminum	E	Electric	A	Aluminum	94	No Gearbox or Compressor	A	Standard Induction Motor
	P	Polypropylene					04	High Speed Gear Ratio	C	ATEX Induction Motor
	S	Stainless Steel					06	High Speed Gear Ratio/240V Compressor	D	Flameproof Induction Motor
									G	No Motor

Configuration Number Matrix

Fluid Covers and Manifolds		Seat Material		Ball Material		Diaphragm Material		Manifold/Seat O-Rings	
A1	Aluminum, center flange, npt	AC	Acetal	AC	Acetal	GE	Geolast	--	Model does not use o-rings*
A2	Aluminum, center flange, bspt	AL	Aluminum	CR	Polychloroprene	PT	PTFE/EPDM 2-Piece	BN	Buna-N
P1	Polypropylene, center flange	FK	FKM Fluoroelastomer*	CW	Polychloroprene Weighted	SP	Santoprene	FK	FKM Fluoroelastomer
S1	Stainless steel, npt	GE	Geolast	FK	FKM Fluoroelastomer	TP	TPE	PT	PTFE
S2	Stainless steel, bspt	PP	Polypropylene	GE	Geolast				
S51	Stainless steel, center flange	SP	Santoprene	PT	PTFE				
		SS	316 Stainless Steel	SP	Santoprene				
		TP	TPE*	TP	TPE				

* Models with FKM or TPE seats do not have manifold/seat o-rings.

Approvals	
◆ Aluminum and stainless steel pumps with motor code C are certified to:	 II 2 G Ex h d IIB T3 Gb
✦ Aluminum and stainless steel pumps with motor code G are certified to:	 II 2 G Ex h IIB T3 Gb
★ Motors coded D are certified to:	 UL LISTED Class I, Div 1, Group D, T3B Class II, Div 1, Group F & G, T3B 
All Models (except gearbox and compressor code 05 or motor code D) are marked:	

Ordering Information

To Find Your Nearest Distributor

1. Visit www.graco.com.
2. Click on **Where to Buy** and use the **Distributor Locator**.

To Specify the Configuration of a New Pump

Please call your distributor.

OR

Use the **Online Electric Operated Diaphragm Pump Selector Tool** at www.graco.com. Search for Selector.

To Order Replacement Parts

Please call your distributor.

Installation

				
Installation of this equipment involves potentially hazardous procedures. Only trained and qualified personnel who have read and who understand the information in this manual should install this equipment. • All electrical wiring must be done by a qualified electrician and comply with all local codes and regulations				

General Information

The Typical Installation shown is only a guide for selecting and installing system components. Contact your Graco distributor for assistance in planning a system to suit your needs. Always use Genuine Graco Parts and accessories. Be sure all accessories are adequately sized and pressure rated to meet the system's requirements.

Reference letters in the text, for example (A), refer to the callouts in the figures.

Tighten Fasteners

Before mounting and using the pump for the first time, check and retorque all external fasteners. Follow [Torque Instructions, page 22](#), or see the torque tag on your pump. After the first day of operation, retorque the fasteners.

Tips to Reduce Cavitation

Cavitation in a double diaphragm pump is the formation and collapse of bubbles in the pumped liquid. Frequent or excessive cavitation can cause serious damage, including pitting and early wear of fluid chambers, balls, and seats. It may result in reduced efficiency of the pump. Cavitation damage and reduced efficiency both result in increased operating costs.

Cavitation depends on the vapor pressure of the pumped liquid, the system suction pressure, and the velocity pressure. It can be reduced by changing any of these factors.

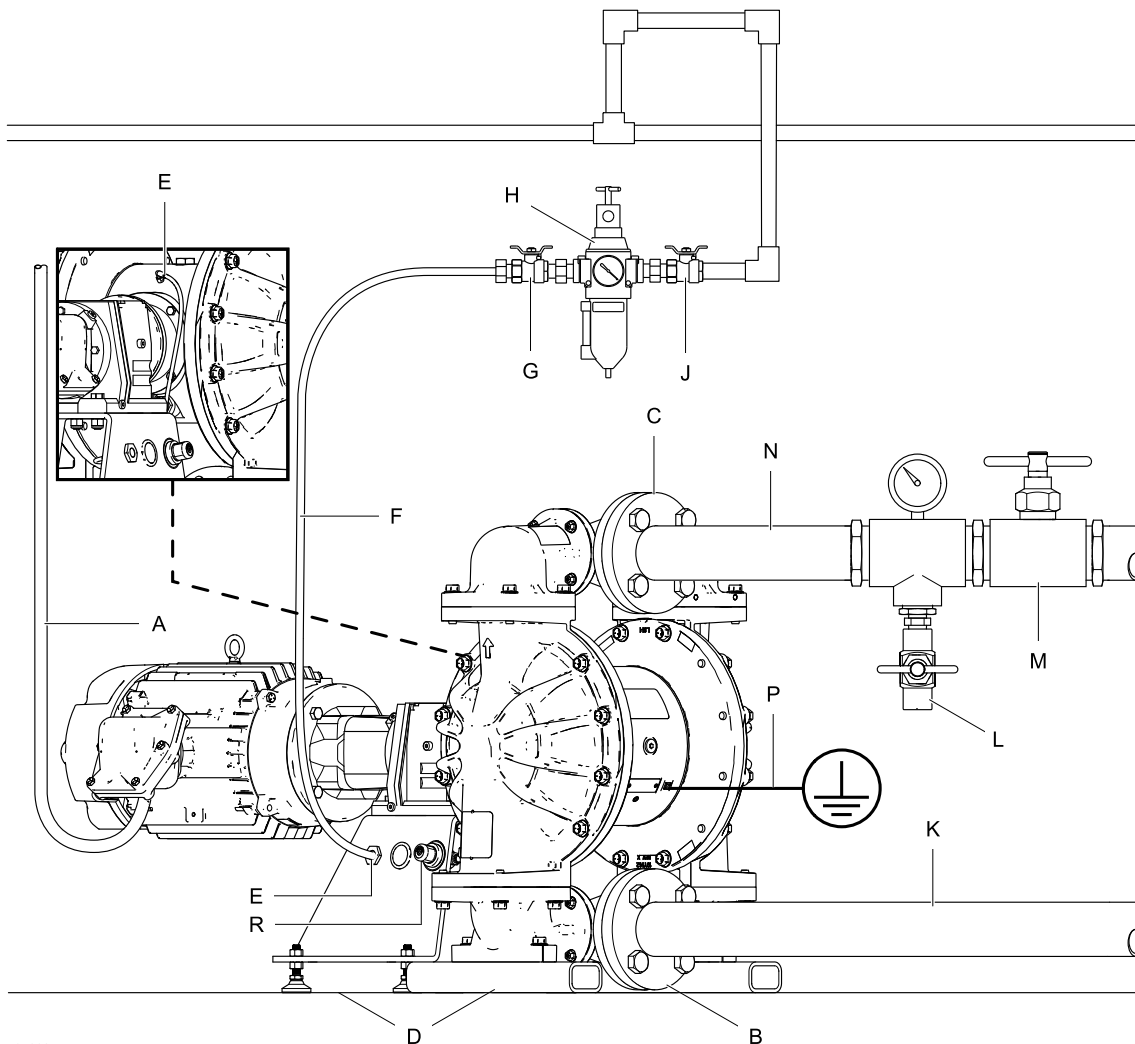
1. Reduce vapor pressure: Decrease the temperature of the pumped liquid.
2. Increase suction pressure:
 - a. Lower the installed position of the pump relative to the liquid level in the supply.
 - b. Reduce the friction length of the suction piping. Remember that fittings add friction length to the piping. Reduce the number of fittings to reduce the friction length.
 - c. Increase the size of the suction piping.
3. Reduce liquid velocity: Slow the cyclic rate of the pump.

NOTE: Be sure the inlet fluid pressure does not exceed 25% of the outlet working pressure.

Pumped liquid viscosity is also very important but normally is controlled by factors that are process dependent and cannot be changed to reduce cavitation. Viscous liquids are more difficult to pump and more prone to cavitation.

Graco recommends taking all the above factors into account in system design. To maintain pump efficiency, supply only enough power to the pump to achieve the required flow.

Graco distributors can supply site specific suggestions to improve pump performance and reduce operating costs.



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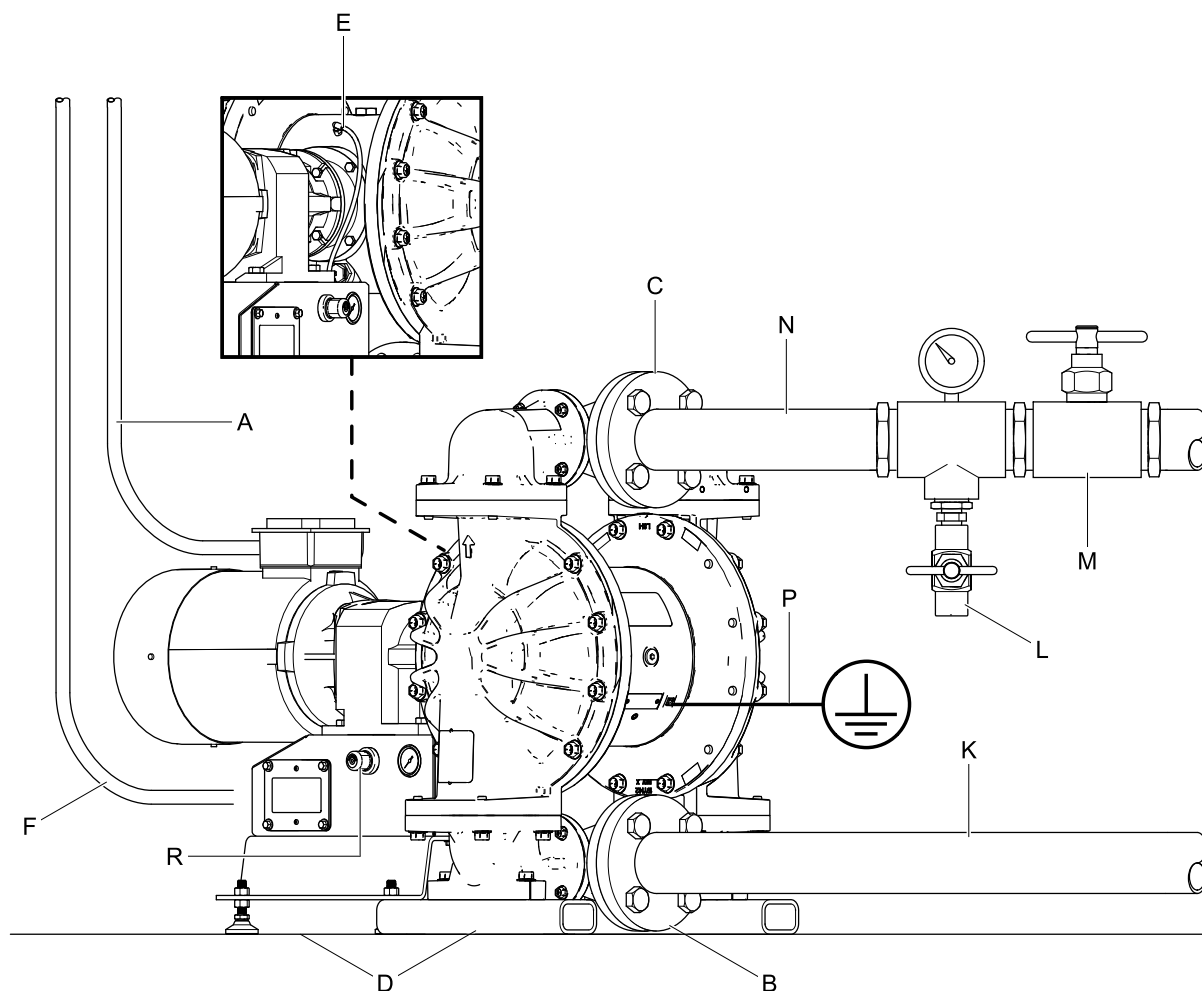
Figure 1 Typical Installation for pumps without a compressor

System Components

B	Fluid inlet port
C	Fluid outlet port
D	Mounting feet
E	Air inlet port
P	Pump Ground
R	Center section regulator

Required Components Not Supplied

A	Power cord to VFD
F	Grounded, flexible air supply line
G	Bleed-type master air valve (when closed, relieves air pressure between valve and pump)
H	Air filter/regulator assembly (remove dirt and moisture in air supply; limit air pressure to pump)
J	Master air valve (for accessories)
K	Grounded, flexible fluid supply line
L	Fluid drain valve (allow release of any pressurized fluid in fluid outlet line)
M	Fluid shutoff valve (prevent fluid output through fluid outlet line)
N	Grounded, flexible fluid outlet line



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Figure 2 Typical installation of a pump with compressor

System Components

B	Fluid inlet port
C	Fluid outlet port
D	Mounting feet
E	Air inlet port
P	Pump Ground
R	Center section regulator

Required Components Not Supplied

A	Power cord to VFD
F	Power cord to compressor
K	Grounded, flexible fluid supply line
L	Fluid drain valve (allow release of any pressurized fluid in fluid outlet line)
M	Fluid shutoff valve (prevent fluid output through fluid outlet line)
N	Grounded, flexible fluid outlet line

Mount the Pump



To avoid serious injury or death from toxic fluid or fumes:

- Never move or lift a pump under pressure. If dropped, the fluid section may rupture. Always follow the [Pressure Relief Procedure, page 19](#), before moving or lifting the pump.
- Do not expose pump or the plastic components to direct sunlight for prolonged periods. Prolonged exposure to UV radiation will degrade natural polypropylene components of the pumps.

NOTICE

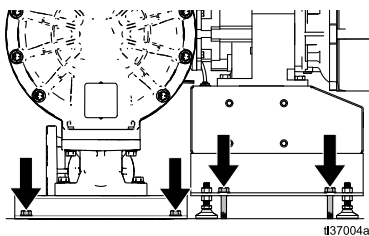
The pump is heavy. To prevent damage from dropping, always use a lift to move the pump. Do not use the manifolds to lift the pump. Use at least two straps.

1. Ensure that the mounting surface is level and can support the weight of the pump, lines, and accessories, as well as the stress caused during operation.
2. Adjust the leveling feet on the gear motor mounting bracket so that all mounting points are well supported and the pump does not wobble.
3. Bolt the pump to the floor through the mounting holes (B) to secure the pump in position. See [Dimensions, page 26](#).

NOTE: For ease of operation and service, mount the pump so fluid inlet and fluid outlet ports are easily accessible.

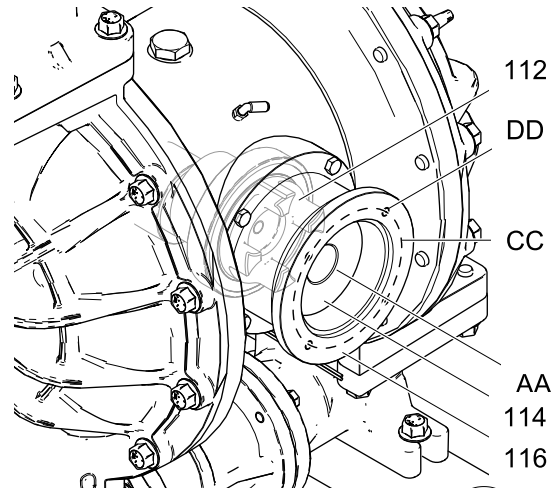
NOTICE

To prevent pump damage, use all eight fasteners.



Mounting a pump without a Gearmotor

A pump without a Graco gearbox and motor will require a mounting platform to provide support for the customer-supplied motor and gearbox and provide alignment with the pump alignment housing (116) and drive shaft (112) without putting strain on the mounting platform or pump. See [Dimensions, page 26](#) for assistance in fabricating a mounting platform.



REF	DESCRIPTION	DIMENSION
AA	Gearbox coupler bore and keyway	35 mm/10 mm keyway
BB	Flange pilot diameter	110 mm
CC	Bolt circle diameter	130 mm
DD	Mounting hole thread size	M8 x 1.25

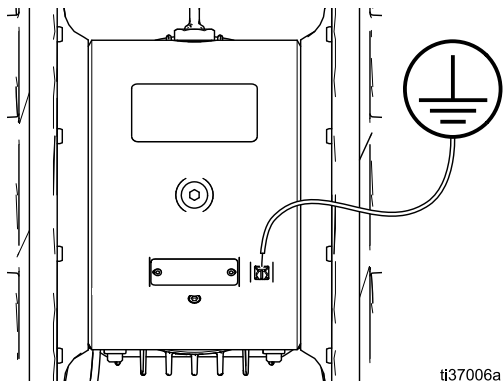
To specify a non-Graco gearbox, refer to the figure and table above.

Ground The System

				
The equipment must be grounded to reduce the risk of static sparking. Static sparking can cause fumes to ignite or explode. Improper grounding can cause electric shock. Grounding provides an escape wire for the electrical current. • Always ground the entire fluid system as described below. • Pumps with Polypropylene and PVDF fluid sections are not conductive. Never use a nonconductive polypropylene or PVDF pump with flammable fluids. • Follow your local fire codes.				

Before operating the pump, ground the system as explained below.

- **Pump:** All pumps have a ground screw. Loosen the grounding screw. Insert one end of a 12-gauge minimum ground wire behind the ground screw and tighten the screw securely. Connect the clamp end of the grounding wire to a true earth ground. A ground wire and clamp, Part 238909, is available from Graco.



- **Motor:** Motors have a ground screw in the electrical box. Use it to ground the motor to the controller.
- **Air Line and Fluid hoses:** Use only grounded hoses with a maximum of 500 ft (150 m) combined hose length to ensure grounding continuity. Check electrical resistance of hoses. If total resistance to ground exceeds 29 megohms, replace hose immediately.
- **Fluid supply container:** Follow local code.
- **Solvent pails used when flushing:** Follow local code. Use only conductive metal pails, placed on a grounded surface. Do not place the pail on a nonconductive surface, such as paper or cardboard, which interrupts grounding continuity.
- **VFD:** Ground the variable frequency drive through a proper connection to a power source. Refer to the VFD manual for grounding instructions.

Check your system electrical continuity after the initial installation, and then set up a regular schedule for checking continuity to be sure proper grounding is maintained. The resistance should not exceed 1 ohm.

Air Line

Models that Include a Compressor:

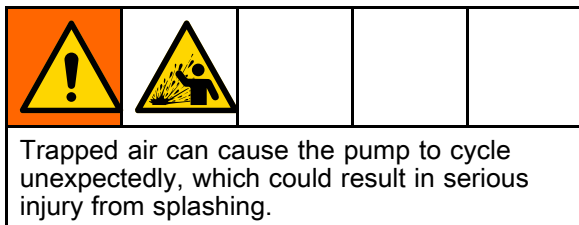
An air line is already connected from the compressor to the pump air inlet.

Using Your Own Compressor:

Install a grounded, flexible air hose from the compressor to the pump air inlet (E).

Using Shop Air:

1. Install an air filter/regulator assembly (H). The fluid stall pressure will be the same as the setting of the air regulator. The filter removes harmful dirt and moisture from the compressed air supply.
2. Locate a bleed-type master air valve (G) close to the pump and use it to relieve trapped air. Be sure the valve is easily accessible from the pump and located downstream from the regulator.



3. Locate another master air valve (J) upstream from all air line accessories and use it to isolate them during cleaning and repair.
4. Install a grounded, flexible air hose (F) between the accessories and the pump air inlet.

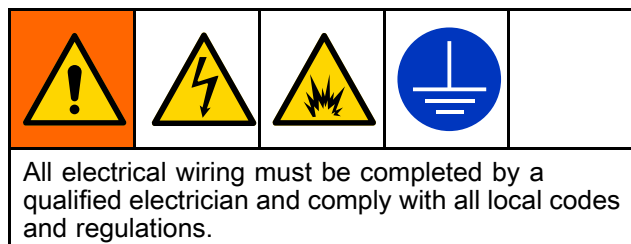
Fluid Supply Line

1. Connect a grounded, flexible fluid hose (K) to the fluid inlet port. The port on pumps with aluminum, stainless steel, or cast iron fluid sections is 2 in. npt(f) or 2 in. bspt. On pumps with polypropylene, conductive polypropylene, or PVDF fluid sections, the port is a 2 in. raised face ANSI/DIN flange.
2. If the inlet fluid pressure to the pump is more than 25% of the outlet working pressure, the ball check valves will not close fast enough, resulting in inefficient pump operation. Excessive inlet fluid pressure also will shorten diaphragm life. Approximately 3–5 psi (0.02–0.03 MPa, 0.21–0.34 bar) should be adequate for most materials.
3. For maximum suction lift (wet and dry), see [Technical Data, page 35](#). For best results, always install the pump as close as possible to the material source. Minimize suction requirements to maximize pump performance.

Fluid Outlet Line

1. Connect a grounded, flexible fluid hose (N) to the fluid inlet port. The port on pumps with aluminum, stainless steel, or cast iron fluid sections is 3 in. npt(f) or 3 in. bspt. On pumps with polypropylene, conductive polypropylene, or PVDF fluid sections, the port is a 3 in. raised face ANSI/DIN flange.
2. Install a fluid drain valve (L) near the fluid outlet.
3. Install a shutoff valve (M) in the fluid outlet line.

Electrical Connections



Use a motor soft starter or a VFD in the electrical circuit for all installations (not supplied). VFDs can be purchased through Graco. See recommended VFD kits on page 36.

Wire Connections at the Motor (Motor Code A)

NOTE: Follow the instructions in the motor manufacturer's manual. Use a motor starter with overload protection. Wire size, fuse size, and other electrical devices must comply with all local codes and regulations.

The motor must be wired to the VFD. Install the wiring at the motor as follows:

1. Remove 4 bolts to open the motor's electrical box.
2. Install a strain relief in one of the ports at the bottom of the junction box.
3. Connect the green ground wire to the ground screw.
4. **For 230 V motors:** Bridge as shown, then connect L1 to T1, L2 to T2, and L3 to T3.

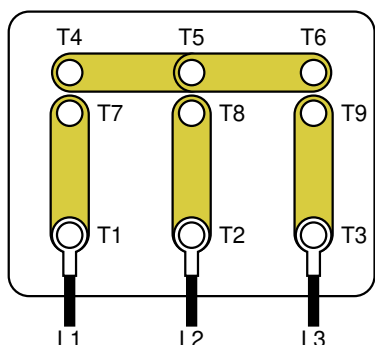


Figure 3 Wire Connections for a 230 V Motor

5. **For 460 V motors:** Bridge as shown, then connect L1 to T1, L2 to T2, and L3 to T3.

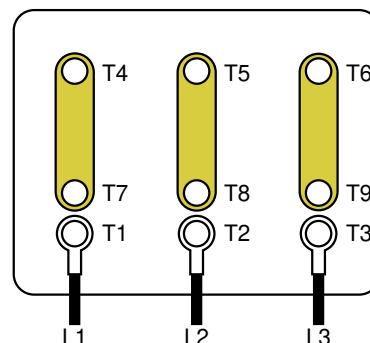


Figure 4 Wire Connections for a 460 V Motor

6. Close the motor electrical box. Torque the bolts to 20 in-lb (2.2 N•m).

Wire Connections at the Variable Frequency Drive (VFD)

NOTE: Follow the instructions in the VFD manufacturer's manual.

Install the wiring at the VFD as follows:

1. Connect the wires to the motor. See [Electrical Connections, page 15](#).
2. Open the VFD's electrical box.
3. Install strain reliefs in both ports at the bottom of the VFD box.
4. Connect the green ground wire to the ground screw.
5. Connect the wires from the motor terminals to the matching terminals in the VFD box, as shown.

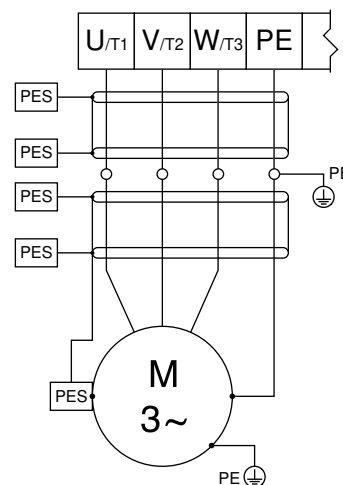


Figure 5 Wire Connections from the Motor to the VFD

Main Power Connections at the VFD

				
All electrical wiring must be completed by a qualified electrician and comply with all local codes and regulations.				

Connect the power supply wires to the VFD, as follows:

1. Connect the wiring between the motor and VFD, as detailed above.
2. Connect the green ground wire of the power supply to the ground screw. The ground wire from the motor is also connected to this screw.
3. Connect the power supply wires to the power terminals in the VFD box, following all local codes and regulations.
4. Close the VFD electrical box.

Leak Sensor Wiring

Follow these instructions to wire the Leak Sensor to a VFD.

NOTE: The leak sensor is designed to operate as a normally-closed circuit.

1. Turn off power to the VFD.
2. Open the access cover on the VFD.
3. For a Graco VFD, perform the following:
 - a. Wire one lead to terminal 4 on the rail.
 - b. Wire a second lead to terminal 13A on the rail.
 - c. Close the access cover.
 - d. Turn on power to the VFD.
 - e. Go to screen P121.
 - f. Change the value to 21 and press the Mode button.
4. For a non-Graco VFD, perform the following:
 - a. Attach the two leads to the detection circuit in the VFD.
NOTE: Refer to the VFD manual for proper connection points.
 - b. Close the access cover.
 - c. Turn on power to the VFD.
 - d. Configure the VFD to monitor the leak sensor circuit.
5. Refer to the VFD manual for information on how to configure the VFD to generate a fault or stop the pump when a leak is detected.

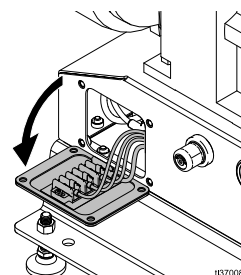
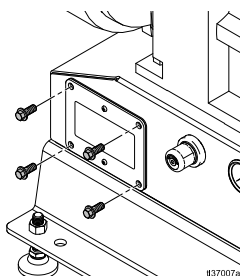
Compressor Wiring



Follow these instructions to wire Graco Compressor 24Y545.

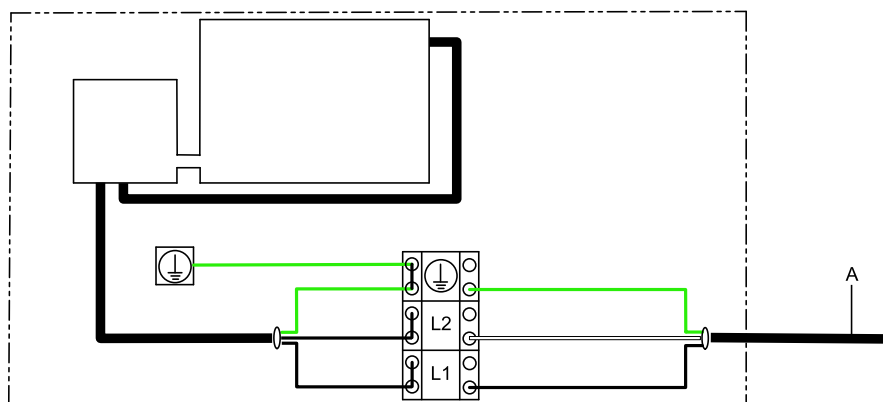
NOTE: Use only copper wire with an insulation rating of 75°C or higher.

1. Remove the cover from the compressor's electrical box.



2. Install wiring system with proper connections (i.e. conduit/fittings, power cable/cable grip) to the compressor electrical box.
3. Connect line power to L1 and L2. Connect supply ground to . Use minimum 12 AWG (4 mm²) wire when the system is configured for a 16A circuit and 14 AWG (2.5 mm²) when configured for a 12A circuit. Torque terminals to 10 in-lb (1.2 N•m).
4. Reinstall the cover of the electrical box. Torque screws to 60 in-lb (6.8 N•m).

Figure 6



KEY

A To power supply

Operation



Tighten Fasteners

Before mounting and using the pump for the first time, check and retorque all external fasteners. Follow [Torque Instructions, page 22](#), or see the torque tag on your pump. After the first day of operation, retorque the fasteners.

Initial Configuration (AC with VFD)

Configure the VFD according to the motor nameplate information.

Flush the Pump Before First Use

The pump was tested in water. If water could contaminate the fluid you are pumping, flush the pump thoroughly with a compatible solvent. See [Flushing and Storage, page 21](#).

Start and Adjust the Pump

1. Be sure the pump is properly grounded. See [Ground The System, page 13](#).
2. Check fittings to be sure they are tight. Use a compatible liquid thread sealant on male threads. Tighten fluid inlet and fluid outlet fittings securely.

3. Place the suction tube (if used) in fluid to be pumped.

NOTE: If fluid inlet pressure to the pump is more than 25% of outlet working pressure, the ball check valves will not close fast enough, resulting in inefficient pump operation.

NOTICE

Excessive fluid inlet pressure can reduce diaphragm life.

4. Place the end of the fluid hose into an appropriate container.
5. Close the fluid drain valve (L).
6. Turn the air regulator knob (R) to match the desired fluid stall pressure. Open all bleed-type master air valves.
7. If the fluid hose has a dispensing device, hold it open. Be sure all fluid shutoff valves are open.
8. Set the desired frequency on the VFD.
9. Start the VFD.
10. If you are flushing, run the pump long enough to thoroughly clean the pump and hoses.

Pressure Relief Procedure

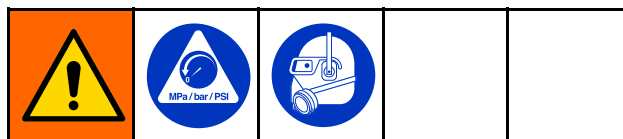


Follow the Pressure Relief Procedure whenever you see this symbol.

This equipment stays pressurized until pressure is relieved manually. To help prevent serious injury from pressurized fluid, such as splashing in the eyes or on skin, follow the Pressure Relief Procedure when you stop pumping and before you clean, check, or service the equipment.				

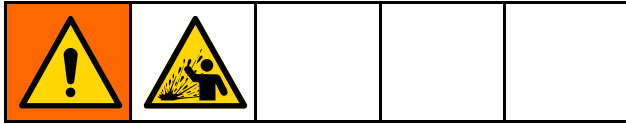
1. Stop the VFD to remove power to the motor.
2. Open the fluid drain valve (L), to relieve fluid pressure. Have a container ready to catch the drainage.
3. Remove supply air to the pump:
 - a. **Unit without air compressor:** Shut off the master air valve (G).
 - b. **Unit with air compressor:** Turn down center section regulator (R) to zero to relieve air pressure in center section.

Pump Shutdown



At the end of the work shift and before you check, adjust, clean, or repair the system, follow the [Pressure Relief Procedure, page 19](#).

VFD Operation



VFD Control Panel

NOTE: This information is specific to Graco's VFD. For complete information about another manufacturer's VFD, see the manufacturer's instructions supplied with the VFD.

- The control panel display shows the status of the motor.
- The green RUN key starts the motor.
- The red STOP key stops the motor.
- Use the arrow keys to speed up or slow down the motor.
- The blue M key accesses the VFD menu. See the manufacturer's instructions for menu descriptions and information.

NOTE: If the M key is pressed, use the arrow keys to scroll through the VFD menu.



Figure 7 VFD Control Panel

Adjust the Speed

VFD settings are preset at the factory for most applications. To change the speed of the pump, use the arrow keys on the VFD control panel to increase or decrease the motor speed.

Maintenance

				
To avoid injury from fire, explosion, or electric shock, all electrical wiring must be done by a qualified electrician and comply with all local codes and regulations. To avoid injury from fire, explosion, perform all maintenance and repair outside of hazardous location.				

Maintenance Schedule

Items such as balls and seats, diaphragms, and other seals will wear out from normal pump operation. These items must be inspected periodically to ensure that they are not worn. Replace them if they are worn or damaged. Establish a preventive maintenance schedule based on the pump's service history. Scheduled maintenance is especially important to prevent spills or leakage due to diaphragm failure.

Lubrication

The pump is lubricated at the factory. It is designed to require no further lubrication for the life of the bearings. There is no need to add an inline lubricator under normal operating conditions.

Tighten Threaded Connections

Before each use, check all hoses for wear or damage and replace as necessary. Check to be sure all threaded connections are tight and leak-free. Check mounting bolts. Check fasteners. Tighten or retorque as necessary. Although pump use varies, a general guideline is to retorque fasteners every two months. See [Torque Instructions, page 22](#).

Flushing and Storage

				
To avoid injury from fire, explosion, or electric shock, always ground equipment and waste container. To avoid static sparking and injury from splashing, always flush at the lowest possible pressure.				

- Flush before first use.
- Flush at the end of the day, before storing, and before repairing equipment.
- Flush at the lowest pressure possible. Check connectors for leaks and tighten as necessary.
- Flush with a fluid that is compatible with the fluid being dispensed and the equipment wetted parts.
- Always flush the pump and relieve the pressure before storing it for any length of time.

NOTICE

Flush the pump often enough to prevent the fluid you are pumping from drying or freezing in the pump and damaging it. Store the pump at 32°F (0°C) or higher. Exposure to extreme low temperatures may result in damage to plastic parts.

Torque Instructions

If fluid cover or manifold fasteners have been loosened, it is important to torque them using the following procedure to improve sealing.

NOTE: Fluid cover and manifold fasteners have a thread-locking adhesive patch applied to the threads. If this patch is excessively worn, the fasteners may loosen during operation. Replace screws with new ones or apply medium-strength (blue) thread locker on threads.

NOTE: Always completely torque fluid covers before torquing manifolds.

1. Start all fluid cover screws a few turns. Then, turn down each screw just until head contacts cover.
2. Turn each screw by 1/2 turn or less working in a crisscross pattern to specified torque.
3. Repeat for manifolds.
4. Check and tighten nuts and bolts (AA) holding the manifold feet to the mounting brackets.

Torque sequence

Aluminum Pumps

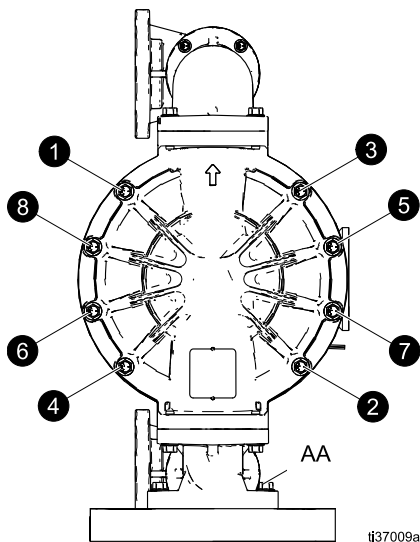
1. Left/Right Fluid Covers

Torque bolts to 55-60 ft-lb (75-81 N•m)

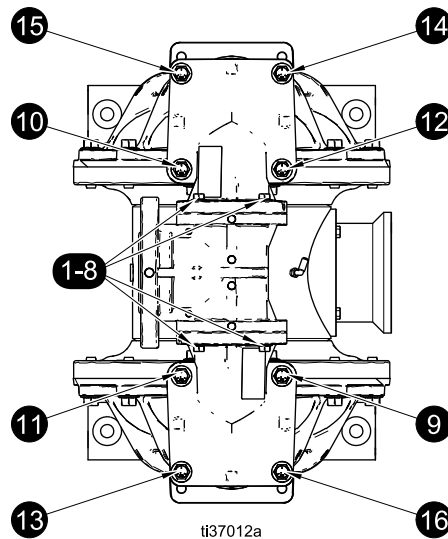
2. Manifolds

Torque bolts 1-8 to 11-21 ft-lb (15-28 N•m)

Torque bolts 9-16 to 55-60 ft-lb (75-81 N•m)



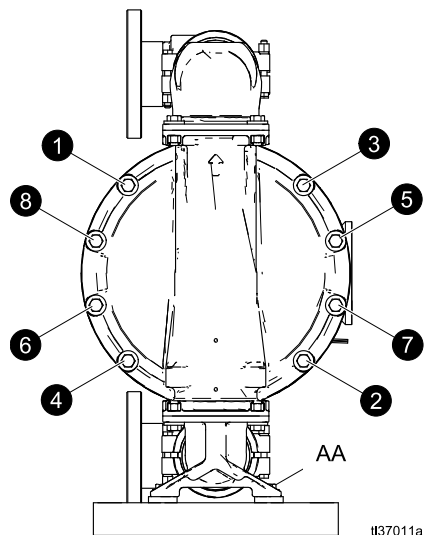
SIDE VIEW



TOP/BOTTOM VIEW

Stainless Steel Pumps**1. Left/Right Fluid Covers**

Torque bolts to 40-45 ft-lb (54-60 N•m)

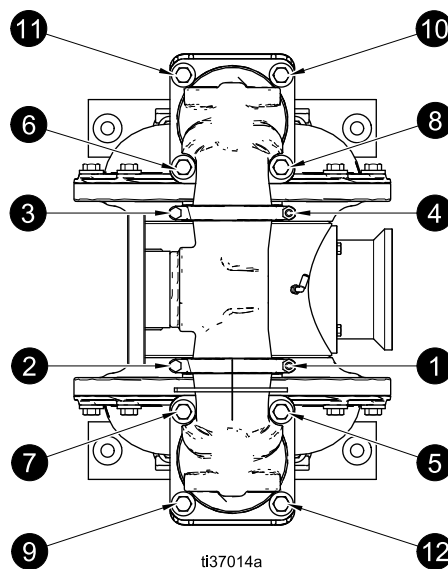


SIDE VIEW

2. Manifolds

Torque bolts 1-4 to 110-120 in-lb (12-13 N•m)

Torque bolts 5-12 to 40-45 ft-lb (54-60 N•m)



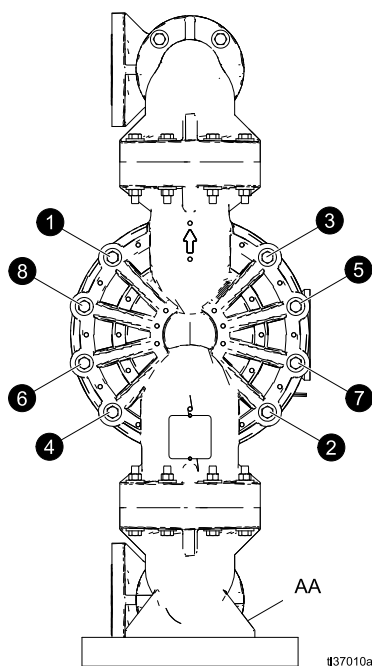
TOP/BOTTOM VIEW

Polypropylene, Conductive Polypropylene, PVDF Pumps**1. Left/Right Fluid Covers**

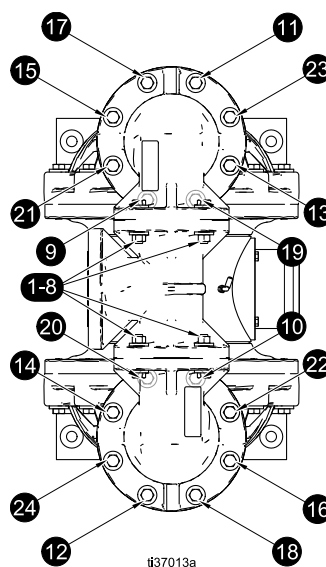
Torque bolts to 40-45 ft-lb (54-60 N•m)

2. Manifolds

Torque bolts to 40-45 ft-lb (54-60 N•m)



SIDE VIEW



TOP/BOTTOM VIEW

Performance Charts

Test Conditions: The pump was tested in water with the inlet submerged.

How to Use the Charts

1. Choose a flow rate and outlet pressure that falls below the Power Limit Curve. Conditions outside of the curve will decrease the life of the pump.
2. Choose center section charge pressures below 50 psi (3.4 bar) for maximum life at continuous duty (shaded area).
3. Set the VFD frequency corresponding to the desired flow rate. Flow rates will increase with outlet pressure lower than 10 psi (0.7 bar) and with high inlet head pressure.
4. To prevent inlet cavitation erosion, the *Net Positive Suction Head Available (NPSHa)* of your system should be above the *Net Positive Suction Head Required (NPSHr)* line shown on the chart.

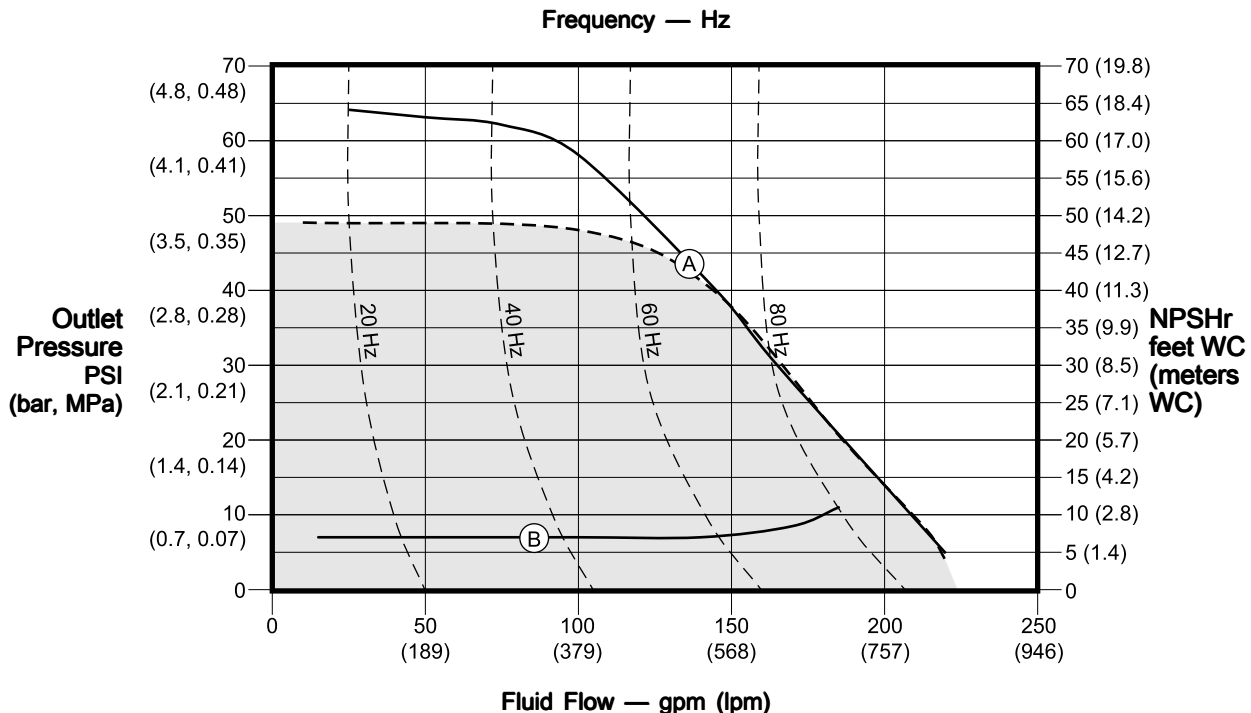
High speed gear ratio pumps with gearmotor and compressor (04) or (06)

KEY

A Power Limit Curve

B Net Positive Suction Head Required

The shaded area is recommended for continuous duty.



How to Calculate Your System's Net Positive Suction Head – Available (NPSHa)

For a given flow rate, there must be a minimum fluid head pressure supplied to the pump to prevent cavitation. This minimum head is shown on the Performance Curve, labeled as NPSHr. The units are feet WC (Water Column) absolute. The NPSHa

of your system must be greater than the NPSHr to prevent cavitation and therefore increase efficiency and the life of your pump. To calculate the NPSHa of your system, use the following equation:

$$\text{NPSHa} = H_a \pm H_z - H_f - H_{vp}$$

Where:

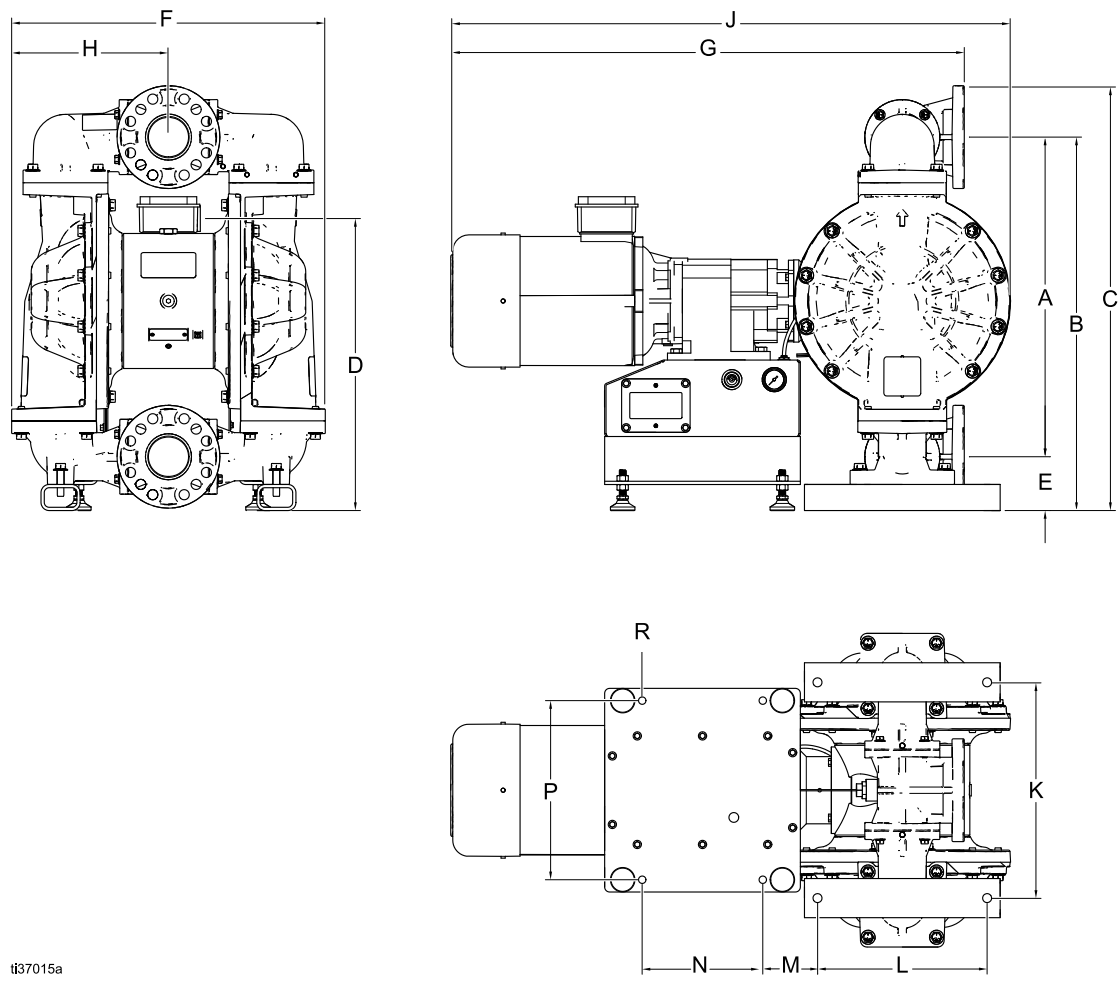
H_a is the absolute pressure on the surface of the liquid in the supply tank. Typically, this is atmospheric pressure for a vented supply tank, e.g. 34 feet at sea level.

H_z is the vertical distance in feet between the surface of the liquid in the supply tank and the centerline of the pump inlet. Value should be positive if the level is higher than the pump and negative if the level is lower than the pump. Always be sure to use the lowest level the liquid can reach in the tank.

H_f is the total of the friction losses in the suction piping.

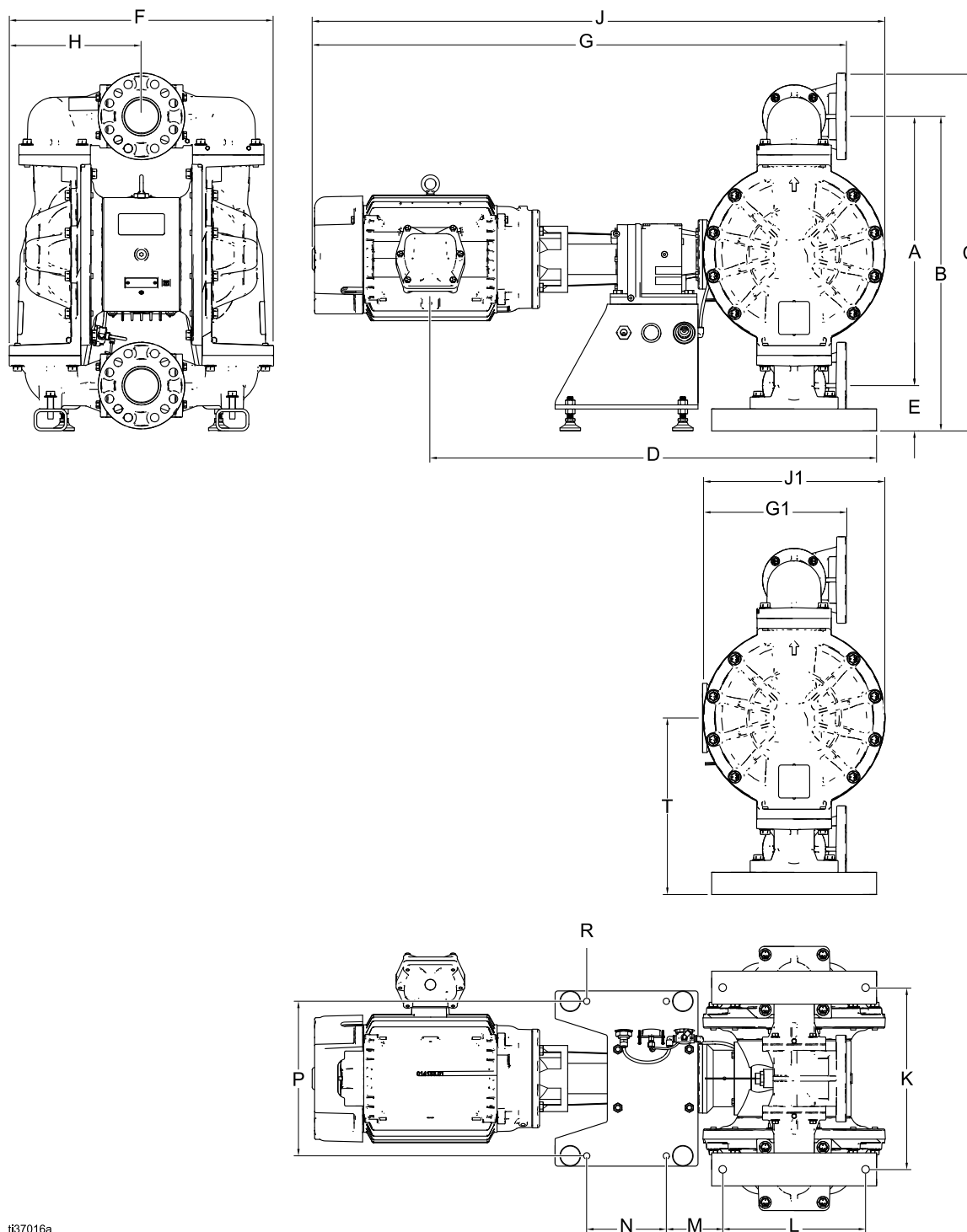
H_{vp} is the absolute vapor pressure of the liquid at the pumping temperature. For example, for water at 70°F, the vapor pressure is 0.86 feet.

Dimensions



ti37015a

Aluminum pump with compressor

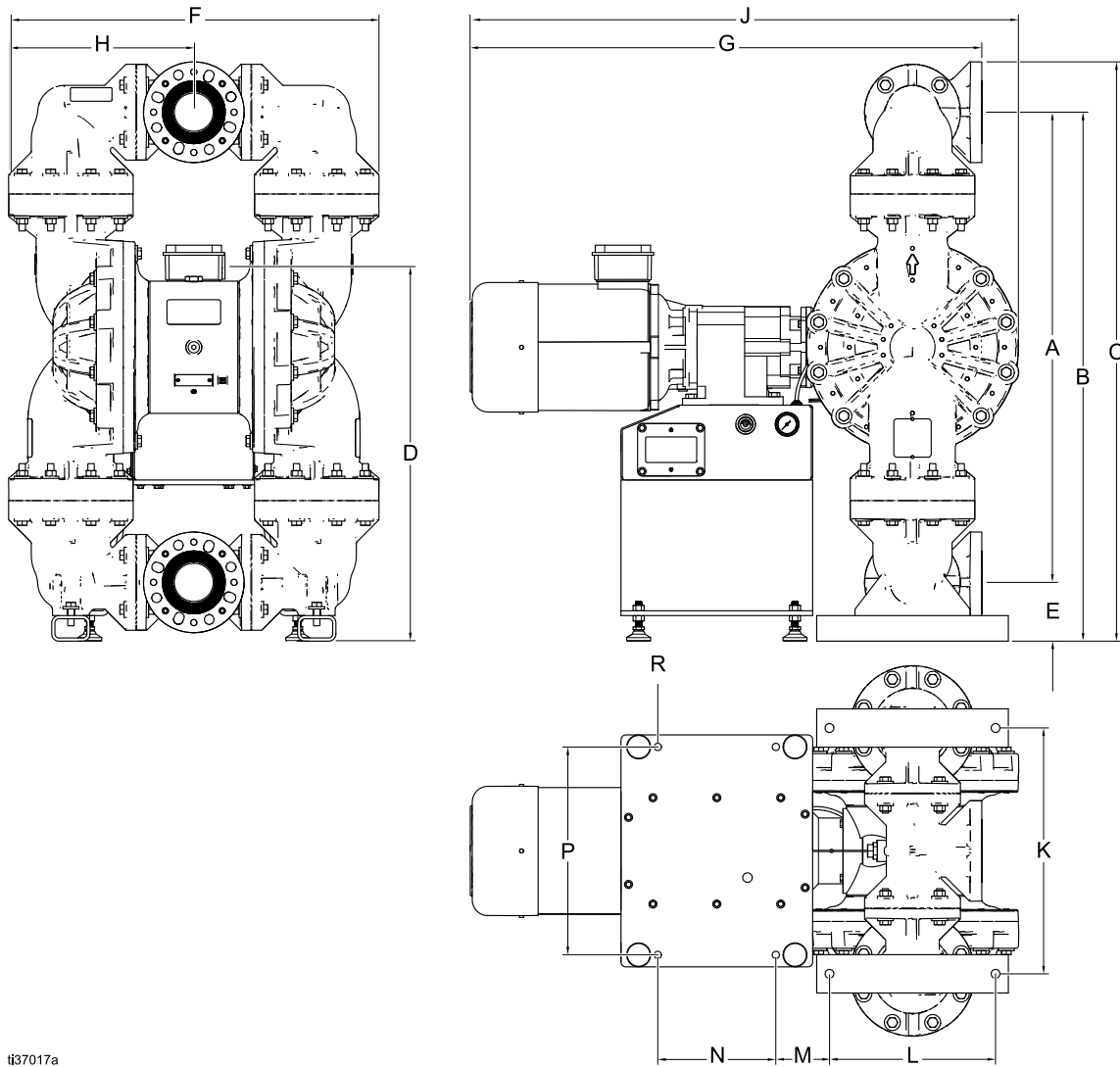


tt37016a

Aluminum pump without compressor

Table 1 Dimensions for Aluminum Pumps

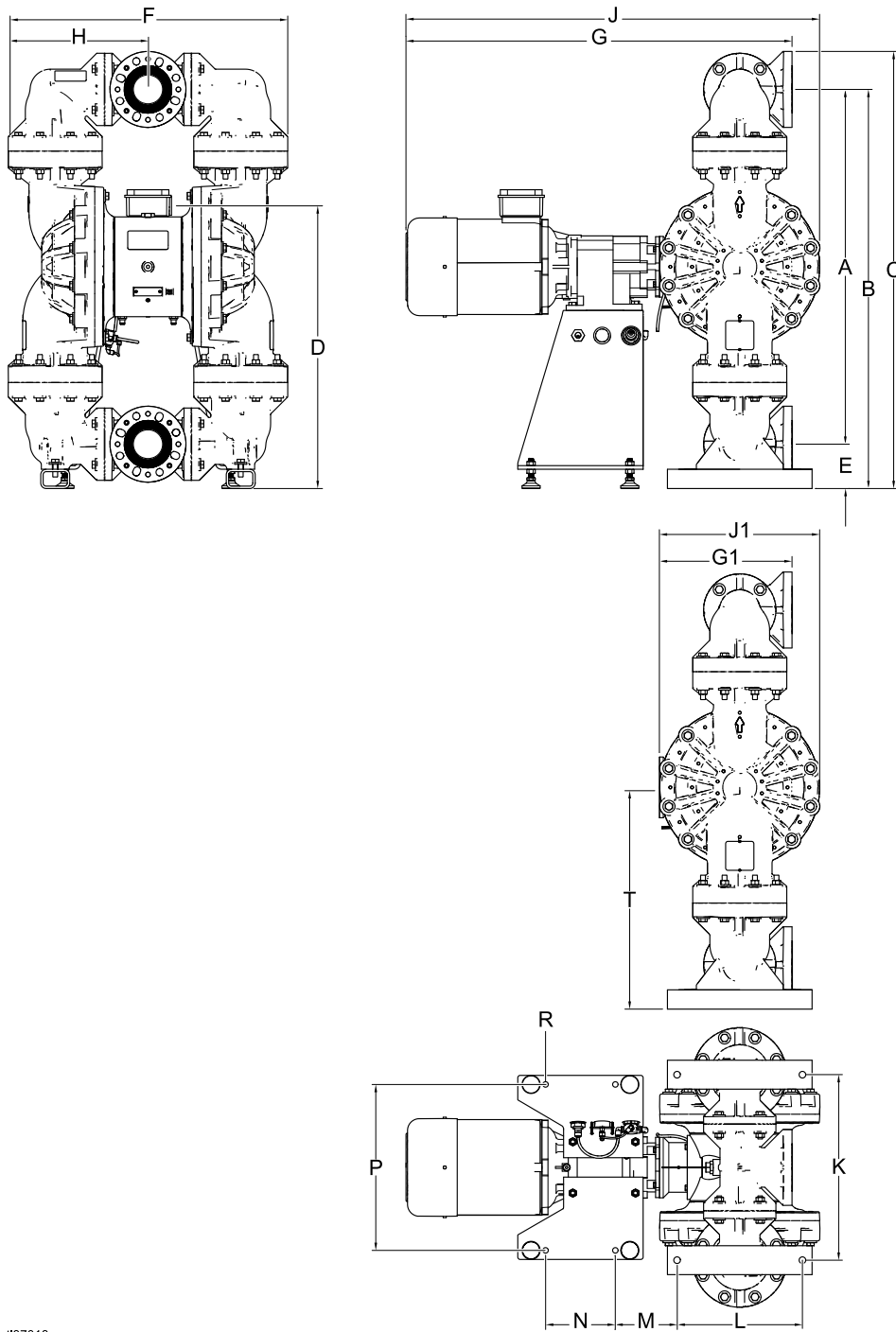
Ref.	Gearbox and Motor Code									
	94G		04A		06A		04C		04D	
	in.	cm	in.	cm	in.	cm	in.	cm	in.	cm
A	24.5	62.2	24.5	62.2	24.5	62.2	24.5	62.2	24.5	62.2
B	28.6	72.6	28.6	72.6	28.6	72.6	28.6	72.6	28.6	72.6
C	32.5	82.6	32.5	82.6	32.5	82.6	32.5	82.6	32.5	82.6
D	---	---	22.3	56.6	22.3	56.6	23.3	59.2	15.6	39.6
E	4.1	10.4	4.1	10.4	4.1	10.4	4.1	10.4	4.1	10.4
F	24.0	61.0	24.0	61.0	24.0	61.0	24.0	61.0	24.0	61.0
G	---	---	39.3	99.8	39.3	99.8	46.1	117.1	48.5	123.2
G1	13.1	33.3	---	---	---	---	---	---	---	---
H	12.0	30.5	12.0	30.5	12.0	30.5	12.0	30.5	12.0	30.5
J	---	---	42.8	108.7	42.8	108.7	49.6	126.0	52.0	132.1
J1	16.6	42.2	---	---	---	---	---	---	---	---
K	16.5	41.9	16.5	41.9	16.5	41.9	16.5	41.9	16.5	41.9
L	13.0	33.0	13.0	33.0	13.0	33.0	13.0	33.0	13.0	33.0
M	---	---	5.1	13.0	4.2	10.7	5.1	13.0	5.1	13.0
N	---	---	7.2	18.3	9.2	23.4	7.2	18.3	7.2	18.3
P	---	---	14.1	35.8	13.7	34.8	14.1	35.8	14.1	35.8
R	---	---	0.6	1.5	0.6	1.5	0.6	1.5	0.6	1.5
T	16.1	40.9	---	---	---	---	---	---	---	---



i37017a

Polypropylene pump with compressor

Dimensions



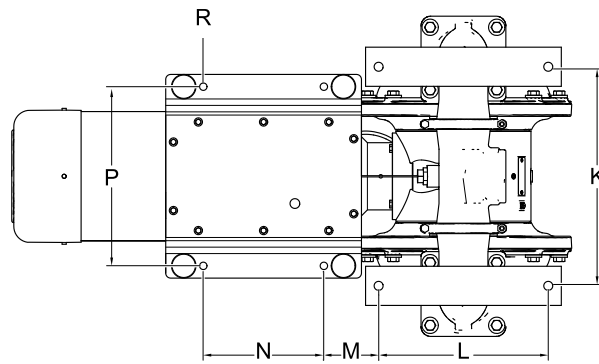
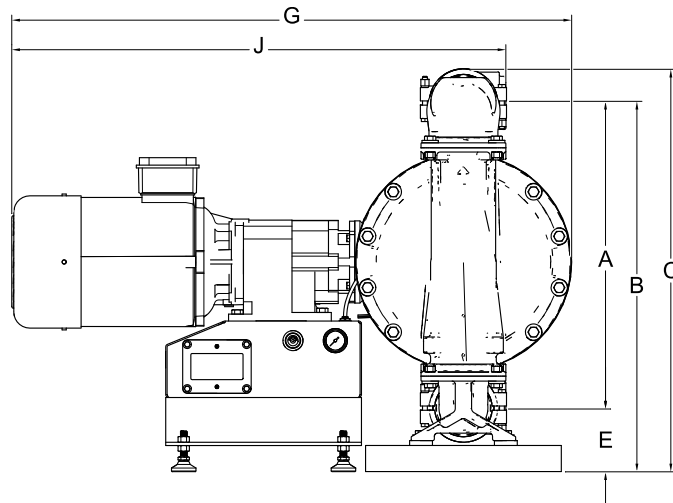
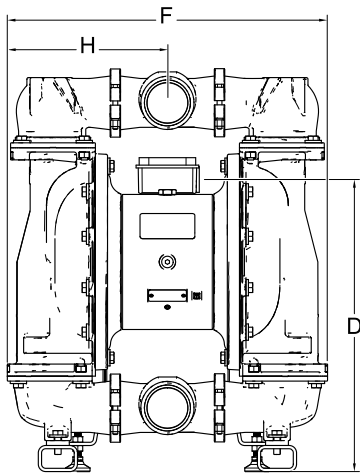
1137018a

Polypropylene pump without compressor

Table 2 Dimensions for Polypropylene Pumps

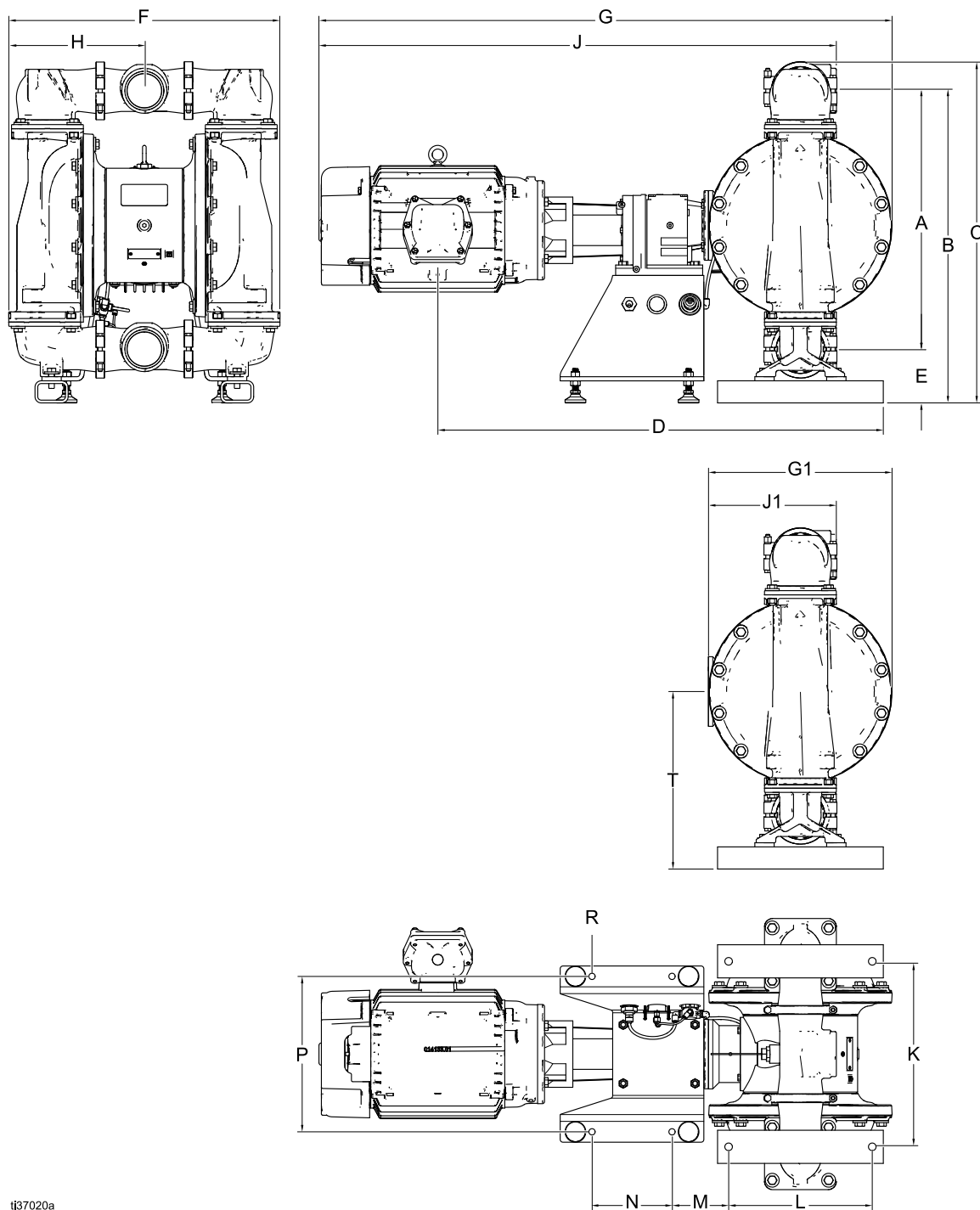
Ref.	Gearbox and Motor Code					
	94G		04A		06A	
	in.	cm	in.	cm	in.	cm
A	36.8	93.5	36.8	93.5	36.8	93.5
B	41.4	105.2	41.4	105.2	41.4	105.2
C	45.3	115.1	45.3	115.1	45.3	115.1
D	---	---	29.2	74.2	29.2	74.2
E	4.6	11.7	4.6	11.7	4.6	11.7
F	29.0	73.7	29.0	73.1	29.0	73.1
G	---	---	40.0	101.6	40.0	101.6
G1	13.8	35.1	---	---	---	---
H	14.5	36.8	14.5	36.8	14.5	36.8
J	---	---	42.5	108.0	42.5	108.0
J1	37.1	94.2	---	---	---	---
K	15.2	38.6	19.2	38.6	19.2	38.6
L	13.0	33.0	13.0	33.0	13.0	33.0
M	---	---	5.1	13.0	4.2	10.7
N	---	---	7.2	18.3	9.2	23.4
P	---	---	17.2	43.7	16.3	41.4
R	---	---	0.6	1.5	0.6	1.5
T	23.0	58.4	---	---	---	---

Dimensions



tl37019a

Stainless steel pump with compressor



ti37020a

Stainless steel pump without compressor

Table 3 Dimensions for Stainless Steel Pumps

Ref.	Gearbox and Motor Code									
	94G		04A		06A		04C		04D	
	in.	cm	in.	cm	in.	cm	in.	cm	in.	cm
A	23.4	59.4	23.4	59.4	23.4	59.4	23.4	59.4	23.4	59.4
B	28.2	71.6	28.2	71.6	28.2	71.6	28.2	71.6	28.2	71.6
C	30.9	78.5	30.9	78.5	30.9	78.5	30.9	78.5	30.9	78.5
D	---	---	22.3	56.6	22.3	56.6	40.2	102.1	40.3	102.4
E	4.9	12.4	4.9	12.4	4.9	12.4	4.9	12.4	4.9	12.4
F	24.5	62.2	24.5	62.2	24.5	62.2	24.5	62.2	24.5	62.2
G	---	---	37.8	96.0	37.8	96.0	44.6	96.0	47.0	96.0
G1	11.6	29.5	---	---	---	---	---	---	---	---
H	12.2	31.0	12.2	31.0	12.2	31.0	12.2	31.0	12.2	31.0
J	---	---	42.8	108.7	42.8	108.7	49.6	126.0	49.6	126.0
J1	16.6	42.2	---	---	---	---	---	---	---	---
K	16.8	42.7	16.8	42.7	16.8	42.7	16.8	42.7	16.8	42.7
L	13.0	33.0	13.0	33.0	13.0	33.0	13.0	33.0	13.0	33.0
M	---	---	5.1	13.0	4.2	10.7	5.1	13.0	5.1	13.0
N	---	---	7.2	18.3	9.2	23.4	7.2	18.3	7.2	18.3
P	---	---	14.1	35.8	13.7	34.8	14.1	35.8	14.1	35.8
R	---	---	0.6	1.5	0.6	1.5	0.6	1.5	0.6	1.5
T	16.1	40.9	---	---	---	---	---	---	---	---

Technical Data

Husky Electric Double Diaphragm Pump		
	US	Metric
Maximum fluid working pressure	80 psi	0.55 MPa, 5.5 bar
Air pressure operating range	20 to 80 psi	0.14 to 0.55 MPa, 1.4 to 5.5 bar
Air inlet size	3/8 in. npt(f)	
Air Consumption		
120V Compressor	< 0.8 cfm	< 22.1 lpm
240V Compressor	< 0.7 cfm	< 19.5 lpm
Maximum suction lift (reduced if balls don't seat well due to damaged balls or seats, lightweight balls, or extreme speed of cycling)	Wet: 31 ft Dry: 16 ft	Wet: 9.4 m Dry: 4.8 m
Maximum size pumpable solids	1/2 in.	12.7 mm
Minimum ambient air temperature for operation and storage. NOTE: Exposure to extreme low temperatures may result in damage to plastic parts.	32° F	0° C
Fluid displacement per cycle (free-flow)	1.2 gallons	4.45 liters
Maximum free-flow delivery (90 Hz)	220 gpm	830 lpm
Maximum pump speed (90 Hz)	220 cpm	
Fluid Inlet and Outlet Size		
Polypropylene	3 in. ANSI/DIN flange	
Aluminum, Stainless Steel	3 in npt(f) or 3 in bspt	
Electric Motor		
AC, Standard CE (04A, 06A)		
Power	7.5 HP	5.5 kW
Number of Motor Poles	4-Pole	
Speed	1800 rpm (60 Hz) or 1500 rpm (50 Hz)	
Constant Torque	6:1	
Gear Ratio	11.25	
Voltage	3-phase 230V / 3-Phase 460V	
Maximum Amperage Load	19.5 A (230V) / 9.75 A (460V)	
IP Rating	IP55	
AC, ATEX (04C)		
Power	7.5 HP	5.5 kW
Number of Motor Poles	4-Pole	
Speed	1800 rpm (60 Hz) or 1500 rpm (50 Hz)	
Constant Torque	6:1	
Gear Ratio	11.88	
Voltage	3-phase 240V / 3-Phase 460V	
IP Rating	IP56	
AC, Explosionproof (04D)		
Power	7.5 Hp	5.5 kW
Number of Motor Poles	4-Pole	

Technical Data

Speed	1800 rpm (60 Hz) or 1500 rpm (50 Hz)
Constant Torque	6:1
Gear Ratio	11.88
Voltage	3-phase 230V / 3-Phase 460V
IP Rating	IP54
Leak Sensor	
Contact Ratings:	
State	Normally closed
Voltage	240V Max (AC/DC)
Current	0.28 A max at 120 VAC 0.14 A max at 240 VAC 0.28 A max at 24 VDC 0.07 A max at 120 VDC
Power	30 W max
Ambient Temperature	-20° to 40°C (-4° to 104°F)
Ex Ratings:	
Classification: "simple apparatus" in accordance with UL/EN/IEC 60079-11, clause 5.7	
Class I, Group D, Class II, Group F&G, Temp Code T3B	
 II 2 G Ex ib IIC T3	
Parameters	$U_i = 24 \text{ V}$ $I_i = 280 \text{ mA}$ $P_i = 1.3 \text{ W}$ $C_i = 13.2 \text{ pF}$ $L_i = 4.98 \text{ }\mu\text{H}$
Noise Data	
Sound Power (measured per ISO-9614-2)	
at 90 psi fluid pressure and 80 cpm	84 dBa
at 60 psi fluid pressure and 160 cpm (full flow)	92 dBa
Sound Pressure [tested 3.28 ft (1 m) from equipment]	
at 90 psi fluid pressure and 80 cpm	74 dBa
at 60 psi fluid pressure and 160 cpm (full flow)	82 dBa
Wetted Parts	
Wetted parts include material(s) chosen for seat, ball, and diaphragm options, plus the pump's material of construction: Aluminum, Polypropylene, or Stainless Steel	
Non-wetted parts	
Non-wetted parts include aluminum, PTFE, stainless steel, polypropylene	

Component/Model	U.S.	Metric
Compressor	28 lb	13 kg

Variable Frequency Drives

Model	Hp/kW	Input Voltage Range	Nominal Output Voltage †
25B448	7.5/5.5	170–264 Vac, 3 phase	208–240 Vac, 3 phase
25B449	7.5/5.5	340–528 Vac, 3 phase	400–480 Vac, 3 phase

† Output voltage is dependent on input voltage.

Weights

Pump Material		Motor/Gearbox							
Fluid Section	Center Section	Standard AC		ATEX AC		Flame-proof AC		No Gear-motor	
		04A		04C		04D		94G	
		lb	kg	lb	kg	lb	kg	lb	kg
Aluminum	Aluminum	280	127	396	179	437	198	138	62
Polypropylene	Aluminum	483	219	387	175	428	194	129	58
Stainless Steel	Aluminum	547	248	458	208	499	226	200	90

Fluid Temperature Range

NOTICE

Temperature limits are based on mechanical stress only. Certain chemicals will further limit the fluid temperature range. Stay within the temperature range of the most-restricted wetted component. Operating at a fluid temperature that is too high or too low for the components of your pump may cause equipment damage.

Diaphragm/Ball/Seat Material	Fluid Temperature Range					
	Aluminum Cast Iron, or Stainless Steel Pumps		Polypropylene or Conductive Polypropylene Pumps		PVDF Pumps	
	Fahrenheit	Celsius	Fahrenheit	Celsius	Fahrenheit	Celsius
Acetal (AC)	10° to 180°F	-12° to 82°C	32° to 150°F	0° to 66°C	10° to 180°F	-12° to 82°C
Buna-N (BN)	10° to 180°F	-12° to 82°C	32° to 150°F	0° to 66°C	10° to 180°F	-12° to 82°C
FKM Fluoroelastomer (FK)*	-40° to 275°F	-40° to 135°C	32° to 150°F	0° to 66°C	10° to 225°F	-12° to 107°C
Geolast® (GE)	-40° to 150°F	-40° to 66°C	32° to 150°F	0° to 66°C	10° to 150°F	-12° to 66°C
Polychloroprene check balls (CR or CW)	0° to 180°F	-18° to 82°C	32° to 150°F	0° to 66°C	10° to 180°F	-12° to 82°C
Polypropylene (PP)	32° to 150°F	0° to 66°C	32° to 150°F	0° to 66°C	32° to 150°F	0° to 66°C
PTFE check balls or two-piece PTFE/EPDM diaphragm (PT)	40° to 220°F	4° to 104°C	40° to 150°F	4° to 66°C	40° to 220°F	4° to 104°C
Santoprene® check balls (SP)	-40° to 180°F	-40° to 82°C	32° to 150°F	0° to 66°C	10° to 225°F	-12° to 107°C
TPE (TP)	-20° to 150°F	-29° to 66°C	32° to 150°F	0° to 66°C	10° to 150°F	-12° to 66°C

* The maximum temperature listed is based on the ATEX standard for T4 temperature classification. If you are operating in a non-explosive environment, FKM fluoroelastomer's maximum fluid temperature in aluminum or stainless steel pumps is 320°F (160°C).

California Proposition 65

CALIFORNIA RESIDENTS

 **WARNING:** Cancer and reproductive harm — www.P65warnings.ca.gov.

Graco Standard Husky Pump Warranty

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

THIS WARRANTY IS EXCLUSIVE, AND IS IN LIEU OF ANY OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO WARRANTY OF MERCHANTABILITY OR WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE.

Graco's sole obligation and buyer's sole remedy for any breach of warranty shall be as set forth above. The buyer agrees that no other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property, or any other incidental or consequential loss) shall be available. Any action for breach of warranty must be brought within two (2) years of the date of sale.

GRACO MAKES NO WARRANTY, AND DISCLAIMS ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, IN CONNECTION WITH ACCESSORIES, EQUIPMENT, MATERIALS OR COMPONENTS SOLD BUT NOT MANUFACTURED BY GRACO. These items sold, but not manufactured by Graco (such as electric motors, switches, hose, etc.), are subject to the warranty, if any, of their manufacturer. Graco will provide purchaser with reasonable assistance in making any claim for breach of these warranties.

In no event will Graco be liable for indirect, incidental, special or consequential damages resulting from Graco supplying equipment hereunder, or the furnishing, performance, or use of any products or other goods sold hereto, whether due to a breach of contract, breach of warranty, the negligence of Graco, or otherwise.

FOR GRACO CANADA CUSTOMERS

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Graco Information

For the latest information about Graco products, visit www.graco.com.
For patent information, see www.graco.com/patents.

To place an order, contact your Graco Distributor or call to identify the nearest distributor.

Phone: 612-623-6921 **or Toll Free:** 1-800-328-0211 **Fax:** 612-378-3505

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Graco reserves the right to make changes at any time without notice.
Original Instructions. This manual contains English. MM 3A7036

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International Offices: Belgium, China, Japan, Korea

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